











Welcome to the Unified Brands Culinary Collection.

We are pleased to present the Unified Brands Culinary Collection. This collection of application information, cook times, and recipes for Groen Steam Jacketed Kettles will benefit all foodservice operations or service providers.

The first section of the Culinary Collection includes topics that directly affect every foodservice operation; food safety, event planning, calculation formulas, and charts to aid in determining the cost of shrinkage, cost of labor and volume sizing. The second section addresses how the ComboEase works along with offering great application ideas.

Since these collections are working documents, periodic updates will include timely application suggestions for current menu trends or food safety challenges along with recipes from Unified Brands Culinary Center or from users like you. A compilation of the Culinary Collection recipes for all Groen products; braising pans, steamers, combination Oven-Steamers, and kettles is available in PDF format in the Culinary Collection section of the Unified Brands website at unifiedbrands.net. The collection is also available on CD when requested through our literature department. Either format allows for simple printing of the new pages of interest which can be added to your Unified Brands Culinary Collection materials.

We know you'll find the Unified Brands Culinary Collection to be valuable when used in your foodservice operation!





Index

Are You in Compliance	
Steam Jacketed KettlesTable Top Kettle Features13Floor Kettle Features13From A Chef's Perspective14-15	
Recipes Entrée – Beef. 16-20 Entrée – Chicken. 21-23 Entrée – Pork. 24 Starch. 25-27 Soup. 28-36 Sauce. 37-45 Dessert. 46-54	
General Information Proportion Chartinside back cover	,

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Are You In Compliance?

The 2001 Food Code will remain thru 2005, when it will be revised by the FDA. In 2003 an update was issued which brought several changes, including lowering the minimum hot holding from 140° to 135°F. Other changes include greater emphasis on the when, where and how of hand-washing.

Hand-Washing: Code revisions set the minimum temperature on hand-washing stations at 100°F. The code also clarifies and strictly enforces that hands must be washed for 20 seconds and only in an easily accessible hand-washing sink in the kitchen. No hand-washing should occur in food prep or three compartment sinks. Also, the code clarifies that hands must be washed before donning gloves, and alcohol gels are not suitable for proper hand-washing.

Bare Hand Contact: There is some confusion about gloves and bare hand contact. The regulation prohibits bare hand contact, but does not dictate gloves in all instances. The regulation reads: "Except when washing fruits and vegetables, food employees may not contact exposed ready-to-eat foods with their bare hands and shall use suitable utensils such as deli tissue, spatulas, tongs, single use gloves or dispensing equipment." For example, a fry cook would not be required to wear gloves as gloves can become contaminated and lead to cross-contamination just as hands. Check with your local health department for regulations regarding bare hand contact.

Date Marking and Storage Time Limits: All potentially hazardous food prepared and held for more than 24 hours should be clearly marked to indicate the date or day by which the food shall be consumed or discarded. If the food is in a manufacturer's sealed package, the manufacturer's use-by date is sufficient. Once opened, that date must be replaced by a label with a date assigned by the kitchen. The maximum time shall be seven days if the food is kept at a temperature of 41°F or below the entire time. If food is taken in and out of the refrigerator, that time span must be shortened. You must not, however, exceed the manufacturer's use by date. It is the manufacturer's use-by date or up to seven days, whichever comes first. Day one of the seven-day period starts with the prep date of the oldest ingredient. For example, if you prepare potatoes for a salad on Sunday, but actually make the salad on Monday, day one would be Sunday.

Thermometers: The new regulations require you to have proper equipment to measure temperatures accurately. Calibrated bimetallic stem thermometers are good for certain applications but do not register temperatures instantly. Therefore, the use of thermocouples may be required in certain situations. Buffets, for example, must be checked at least every two hours and an instant reading thermocouple would be needed to accurately check each station. The code also requires a thin probe to measure items such as meat patties. Thin probes are available for use with certain thermocouples.





Time and Temperature Logs: Environmentalists can require time and temperature logs to be maintained. The logs simply require temperatures to be recorded at least every two hours and this record maintained on file. Buffets, barbecue operations, and other places where potentially hazardous foods are held are most likely to have this mandate. This would include foods held in the kitchen and front of the house service. Hot foods must be maintained at 135°F or above and cold foods at 41°F or lower. Even if the health department does not require that you maintain these logs, it is good practice to make sure that food temperatures are being checked and documented, and the food is being kept above 135°F or below 41°F.

NOTES:			





Time/Temperature Log Example:

Time/	Tem	perati	ure	l Oa
1111101		polat	ui C	_09

Must be recorded at least every two hours

Date:

Cold Foods: 41°F or lower

Hot Foods: Reheat to 165°F /Hold 135°F or higher

	I			
Time	Temp	Product	Comment/Action Taken	Initials





Planning A Successful Event

- 1. List All Items Needed For A Job: Recheck that list for items you may have overlooked.
- 2. Use A Contract
- 3. Get A Deposit
- **4. Keep Your Eye On Inventory:** Don't use a lot of special items that you do not use in your business.
- **5. Prep Certain Foods Ahead Of Time:** i.e. make toast rounds, blanch vegetables, pack dry goods and supplies.
- **6. Use Labor Wisely:** Schedule labor for the appropriate times, stagger talent to hold down overtime.
- **7. Schedule Deliveries:** Make sure supplies are ordered well in advance to avoid surprises, especially special items that are hard to find.
- 8. Keep The Onsite Event Prep Simple: Eliminate as much onsite cooking as possible.
- **9. Do A Site Inspection In Advance:** Determine what facilities will be used and what is available to you. Be sure to check for Ice Machines and Garbage Disposal facilities.
- **10. Use Alternating Colors And Shapes:** Use contrasting colors and shapes on trays; ex. cut and roll meats, layer cheeses and arrange in alternate colors. For the finishing touch, use fresh Green Leaf Lettuce Leaves to separate layers and add height to the tray.
- **11. Keep Cold Foods Cold:** Save setting cold trays and garnishes until as close to serving time as needed. Most garnishes can be prepped ahead of time and kept in resealable bags.
- **12. Keep Food Trays Fresh And Supplies Well Stocked:** Prepare spare or backup trays and hold them in the cooler. Never prepare trays at the table. Have staff prepared to quickly replace as needed. Be sure to have spare meats and garnishes ready for replenishment in prep area.
- **13. Rent Early:** Reserve any equipment or linens in plenty of time before the event and confirm the week before the event.
- **14. Be Creative But Know Your Limits:** Do not experiment on the actual event. Practice a recipe first and make sure you and others like it before you sell it. Sometimes recipes sound better than they taste.







- **15. Taste Before You Serve:** To make sure the food meets your standards by personally tasting all items before you serve them. Have disposable spoons available for tasting.
- **16.** Calculate Your Costs: When calculating event prices, make sure you categorize your costs. i.e. a) food b) labor c) equipment and linen rental d) facility rental.
- **17. Food:** Markup can be calculated several ways, 3 x food cost will give you a 33%, 4 x food cost will give you 25%. Many restaurants find a happy medium between the two (usually 28%).

Food Calculation Cart: How to determine food cost/food cost percentage

Menu Item: ______ # Servings: _____ Estimated Prep Time: ______

Ingredient: Recipe Amount: Price: ______

Total food cost for this recipe \$ ______

Divided by the number of servings / ______

Subtotal of food cost per serving = ______

Cost of seasonings per serving = ______

Food cost per serving = ______

Divided by menu price / ______

Food cost percentage = ______

18. Labor: Your best estimate of how many hours it will take you and your staff to do all of the activities necessary to service your customers completely will do. This includes preparing the food, setting up the facility, working the actual party and time spent cleaning the facility after the event.





Labor Calculation Chart: The following table calculates the actual hourly cost of time for people at various income levels. The value of each of your hours, even each of your minutes, is something to bear in mind when you review your dietary record. Look at your time as money to invest. (all below values in dollars)

Salary	Salary-	Benefits-40%	Total	Value	Value
-Year	Week	Total Salary	Week	Per Hour	Per Minute
\$5,000	96	38	135	3	.06
\$6,000	115	46	162	4	.07
\$7,000	135	54	188	5	.08
\$8,000	154	62	215	5	.09
\$9,000	173	69	242	6	.10
\$10,000	192	77	269	7	.11
\$15,000	288	115	404	10	.17
\$20,000	385	154	538	13	.22
\$25,000	481	192	673	17	.28
\$30,000	577	231	808	20	.34
\$35,000	673	269	942	24	.39
\$40,000	769	308	1,077	27	.45
\$45,000	865	346	1,212	30	.50
\$50,000	962	385	1,346	34	.56
\$55,000	1,058	423	1,481	37	.62
\$60,000	1,154	462	1,615	40	.67

- **19. Equipment And Linen Rental:** If you need any equipment, silverware, glassware, plates, bowls, etc., get firm prices on cost of rental ahead of time so it can be included in the contract.
- **20. Facility Rental:** (if needed) Reserve the site well in advance and make sure it is included in the deposit section of the contract. This covers you in case of customer cancellation.
- **21.** Your Food Is Your Best Advertisement: It is important, especially in the case of catering parties, that each item placed on a tray or in a display is given careful attention. All members of the party are prospective clients, they eat first with their eyes. Keep your business cards handy.
- **22. Use Your Party Staff Wisely:** Assign select members of your staff to pick up plates, glasses, napkins, etc., keeping the serving area neat and tidy.







23. When Is Case Cost Not Usable Case Cost: When working on your food cost, keep into account what your finished cost is going to be. As an example - shrimp (31-35 count) may cost \$6 per pound. After it is thawed, cooked, and peeled, the finished weight will decrease as much as 25% or up to 1/4 lb of shrimp which makes the cost increase to \$7.50 per lb. This is a strong consideration when preparing large amounts of shrimp. Considering waste, labor savings and ease of preparation, you might consider using pre-cooked shrimp.

Conversion Exercise (Scratch vs. Cooked, Pulled and Diced Chicken Meat): 10 Lbs of cooked boneless pulled chicken meat wanted. No skin, natural proportion of light and dark meat.

25% Cook Shrink – The fat cooks away when raw chicken is cooked; therefore, allowing meat shrinkage. The water that is added to fresh chicken during processing also cooks away. A minimum of 25% is lost.

- + 30% Bone Weight 30% of the chicken's weight is bone.
- + 15% Skin Weight 15% of the chicken's weight is skin.
- + 5% Unusable Carcass Meat This accounts for any meat left on the carcass that is unusable for pulled or diced chicken meat.

=	75% Total Loss – There is only 25% u	sable meat on a raw bird.	
1.	Cost per pound x 40 pour (to yield 10 lbs, 40 is needed)	unds	
2.	Labor rate per hour x 1.3 (based on 30 lbs/hour, an industry ave		
3.	Credit for fat and broth @ \$.30 per po (current value approx. \$.30 per pound (when cooking chicken, 25% broth and		
		For 10 lbs of pulled chicken, meat prepared from scratch	
		For 10 lbs of pulled chicken, meat prepared from frozen	





Cooking Yield Of Raw Whole Turkey: Are you buying turkey the most economical way? Here are some facts that may surprise you (figures based on averages taken from independent tests on 20 lb turkeys).

Cost of Servable Cooked Meat/Lb From Raw Turkey
2.07
2.13
2.19
2.25
2.31
2.37
2.43
2.49

In the left column find the price you most recently paid for your raw turkey. Compare that price with the price in the column at the right and you will see how much you actually paid per lb for the servable meat. Surprised? The difference between the price paid and the cost of the usable meat is made up from a combination of water loss, cooking loss, carcass, bones and unservable scrap. Only 33.8% of a frozen raw bird is available for serving. Usable cooked meat -20.6% white, 13.2% dark, 33.8% total. Unusable part of bird -5.2% giblets, 3.4% water on thawing, 27.1% cooking loss, 30.5% carcass and bones.

24. Avoid Confusion: To eliminate as much miscommunication as possible between you and the customer, design a function sheet and contract. Have the customer sign the contract and share a copy with them. Changes can be made, just note them on the form and initial it. Don't leave anything to question.

This form should include:

- Customer name
- Name of function
- · Person responsible for payment
- Number of guests expected
- Date and time (beginning and ending)
- Location
- · Items and amounts to be served
- · Equipment, smallwares and linens needed
- Labor needed (servers, carvers, bussers, bartenders, etc)
- Labor hours contracted (ending time for party is important for this)
- Party decor and person(s) responsible
- · Cost of party
- Deposit required







- **25. Plan Your Work:** Assemble your staff in advance and discuss an unpriced copy of the function sheet. This is your opportunity to assign duties, describe the party theme, and create an expectation of performance. Distribute a checklist to each department.
- **26. Use An Inventory List:** Before the party have an inventory list of all items to be used (equipment, smallwares and linens). After the party, use this list to clean and repack to avoid loss. Catering equipment and linens can be expensive, loss could cost you the profits from your event.
- 27. Confirm A Job Well Done: Follow up with your customer a couple of days after the party to make sure they are satisfied and get their permission to use them as a reference for future business.
- **28. Employee Feedback:** Encourage employees to give feedback on both good and not so good aspects of the process. Always work to improve yourself and your business, it pays big dividends.



Steam Jacketed Kettles - Table Top Kettles

For restaurants, lunch counters, cafeterias and small institutions. There is a Groen table top kettle that meets your needs wherever gas (natural and propane), steam or electric service is available.

Table Top Kettle Features:

- 50-PSI operating pressure rating for fast heat up and cooking times.
- Counter-balanced manual tilt and smooth action hand crank models for easy transfer of finished product.
- Precise thermostatic control.
- Reinforced bar rim and easy pour lip.
- Hand-polished exterior for easy cleaning.
- Water-resistant control housing.
- Gas models feature energy-saving electronic ignition.
- Electric models available to operate from single-phase and three-phase service. Direct Steam models can operate from a remote steam source or be supplied with cabinet-base mount, electric or gas generator.

Steam Jacketed Kettles - Floor Kettles

For restaurants, supermarkets, schools, health care facilities, hotels and resorts, there is a Groen heavy-duty floor kettle to meet your needs. All offer faster cooking. No hot-spots. No constant stirring. And no large stock pots to wrestle on and off a range top.

Floor Kettle Common Features:

- 2/3 Jacketed Interiors.
- 30 to 50 PSI operating pressure ratings for fast heat up and cooking times.
- · Precise thermostatic control.
- Energy-saving electronic ignition on gas models.
- 316 Stainless Steel interiors to protect against high acid foods.

Stationary Model Features:

- Large 2" product draw-off valves standard.
- Air-insulated exterior covering with a sanitary brushed stainless steel finish.

Tilting Model Features:

- Hand-polished steel exteriors on for easy cleaning.
- Quick-action, manual hand crank tilt control.
- Reinforced bar rim with flow control pouring lip.
- Large 2" product Draw-off valves optionally available.







Steam Jacketed Kettles From A Chef's Perspective

by Chef Michael Williams

Yesterday, Today and Tomorrow – That truly describes the Groen Steam Jacketed Kettle. It is not uncommon to see a 20-year-old Groen Steam Jacketed Kettle still going strong. I met a restaurant owner that had a 10-gallon kettle passed down to him when his father retired from the family owned diner. Since the son has owned the diner, he has replaced almost everything in the kitchen – except the Groen Kettle. The saying goes – "You may outgrow a Groen kettle but it is tough to outlast one".

A Steam Jacketed Kettle is basically a sealed double boiler. Double boilers are used when very even heating is required. From melting chocolate to making soups and delicate sauces, a double boiler is essential. The basic principle of a double boiler is that a base pot is partially filled with water. Another pot, sometimes called an insert (made to fit partially inside the bottom pot), is inserted in the top of the base pot. When the water in the base pot is heated, steam is generated. The steam rises and evenly contacts the insert pot, transferring energy evenly and efficiently. This heating eliminates hot spots that cause uneven heating and scorching. It is important to remember that water should not come in direct contact with the insert pot. If it does, energy will directly transfer and uneven heating will occur. This uneven heating will result in burned chocolate and scorched cream.

The Groen Steam Jacketed Kettle works in much the same way as the double boiler, only with a big upgrade. All of the kettle parts are made of heavy stainless steel, with the kettle polished to a high shine. This finish provides an operator the unequaled ability to clean and sanitize the equipment. The insert and base pot are called "hemispheres". These hemispheres are welded in place where they make contact to make an air-tight seal. When the pieces are in place there is an air-tight space formed in between. This space contains heating elements for electric units and distilled water. Distilled water is used to eliminate mineral deposits that occur when water is boiled. For gas-heated kettles a heat exchanger is used. Direct steam kettles cycle steam for an outside source. When the kettle is "powered up" and the water is heated, steam is formed. This steam rises to make contact with the surface of the top hemisphere. When the energy transfer is made, the steam returns to the normal liquid state and falls back into the bottom hemisphere. Because there is an air-tight seal, no steam from the distilled water escapes. This means in most cases, the only water you will ever add is to the soup you are cooking.

A major advantage of using a Steam Jacketed Kettle the higher temperatures that can be gained verses using a standard base pot and insert. When using the standard method, the pressure that builds from the steam lifts the insert slightly and steam escapes. This only allows the maximum temperature on the cooking surface to be at or around 212°F. When steam is generated in a closed system like a kettle, generated steam builds pressure to about 30 lbs per square inch. This elevates the temperature 20-30°F above 212°F. To gain even higher temperatures, a 20 lb vacuum is attained in the kettle. When the steam is generated, the amount of pressure at 30 lbs is even greater. This pushes the maximum temperature even higher to about 280°F or more.







Cooking in the Steam Jacketed Kettle is very simple. Items like blond roux or sauce bases are a very labor-intensive part of every prep chef's day. Multiple pots, constant stirring, and the chance of scorching stops everything but the task at hand. A kettle changes all of that. The liquids in any base can be fully developed with only the occasional stir, and making the roux is a simple part of the prep shift. Daily soup specials become easy to produce in the same kettle. Sauté vegetables, add stock, and season for a great soup. When the soup is ready, reduce the heat and use the kettle to hold the soup for service. When you are finished, wash the kettle with soap and water, rinse, sanitize and let dry.

Enjoy your kettle with a few of the following recipes, then test with a few of your own. NOTES:







Category: Entree - Beef

Recipe: BBQ Beef Baked Potato Topping

For Product: Steam Jacketed Kettle

Publish Date: 5/05

Yield:	24 Servings	96 Servings
	(2 qts)	(2 gal)
Butter or margarine	1 oz	4 oz
Cider Vinegar	1/3 cup	1 1/3 cup
Ketchup	2 1/4 cups	2 qts
Water	1 1/2 cups	1 1/2 qts
Brown Sugar	1/4 cup	1 cup
Dijon mustard	3 tbsp	3 oz
Salt	2 tsp	2 2/3 tbsp
Onions, Chopped	1/2 cup	2 cups (10 oz)
Celery, Chopped	2 cups	2 lb (8 cups)
Cooked Beef, Shredded	4 lb 13 oz	19 lb 4 oz

- Melt Butter in steam jacketed kettle.
- 2. Sauté onions and celery until tender.
- 3. Add remaining ingredients and heat to a tell. Reduce heat end simmer for 30 minutes.

Serve 1/3 cup over baked potato. One serving provides 2 oz meat/meat alternate and 3/4 cup vegetables.







Category: Entree - Beef Recipe: Chili Con Carne

For Product: Steam Jacketed Kettle

Publish Date: 5/05

Yield: (50) 6 oz Servings

Kidney Beans
Ground Beef
10 lb
Salt
2 tbsp
Onions, chopped
3 cups
Green Peppers, chopped
11/2 cups
Chili Powder
1 cup

Tomatoes (1) #10 can
Tomato Soup (1) 46 oz can
Dry Mustard 1 tbsp

Dry Mustard 1 tbsp
Garlic Powder 2 tbsp
Salad Oil 2 oz

- 1. Heat kettle.
- 2. Add oil to grease sides and bottom of the kettle.
- 3. Sauté onions until clear.
- 4. Add beef and brown.
- 5. Add green peppers, tomatoes and tomato soup.
- 6. Stir in all spices.
- 7. Add Kidney beans.
- 8. Simmer for 20 minutes.







Category: Entree - Beef Recipe: Chili with Beans

For Product: Steam Jacketed Kettle

Publish Date: 5/05

Yield: (50) 6 oz Servings

Course Ground Meat, lean 7 lb

Diced Onions 3 cups

Diced Green Pepper 2 1/2 cups

Chili Powder 5 tsp

Salt 2 tbsp

Garlic salt 2 tbsp

Tomato Paste 3 cups

Kidney Beans, canned (or any beans, cooked) (1/2) of #10 can

Oregano 2 tbsp
Cumin ground 1 tbsp
Ground pepper 3 tsp
Louisiana Hot Sauce to taste
Water 1 1/2 to 3 qts

1. Brown ground beef in kettle until cooked. Drain off excess fat.

- 2. Add the onions, green pepper, chili pepper, hot sauce and salt to taste until onions are transparent.
- 3. Add tomato paste, kidney beans, oregano, cumin, ground pepper, hot sauce and water.
- 4. Allow to cook at #7 for 10 minutes stirring constantly, then lower heat and simmer lightly between settings #3 and #4 for additional 15 minutes (if simmered too long so it thickens, add more water). If desired add dry ground mustard.







Category: Entree - Beef

Recipe: Taco Meat Topping Traditional Style

For Product: Steam Jacketed Kettle

Publish Date: 5/05

Yield:	(30) 1/2 cup Servings (1 gal)	(60) 1/2 cup Servings (2 gal)
Ground Beef	10 lb	20 lb
Onions, chopped	1 lb	2 lb
Chili powder	1 1/3 tbsp	2 2/3 tbsp
Salt	1 1/2 tbsp	2 2/3 tbsp
Pepper	1 1/2 tbsp	3 tbsp
Garlic Powder	1 1/2 tbsp	3 tbsp
Cumin	2 1/4 tbsp	4 1/2 tbsp
Chili Powder	1 1/3 tbsp	2 2/3 tbsp
Tomato Paste	1 pt	1 qt
Water	3/4 gal	1 1/2 gal

- 1. In your steam jacketed kettle, at high heat, brown off ground beef and onions.
- 2. Add remaining ingredients.
- 3. Reduce to low heat and simmer for 20 minutes.

If it appears dry, add water to desired moisture.







Category: Entree - Beef

Recipe: Taco Meat Texas Style For Product: Steam Jacketed Kettle

Publish Date: 5/05

Yield: 24 Tacos

Ground Beef 4 lbs
Garlic, minced 2 cloves
Onions, finely chopped 1/8 cup
Picante Sauce 1/4 cup
Ground Cumin 1/2 tsp
Salt 1/2 tsp
Pepper 1/2 tsp

- 1. Brown ground beef in a kettle at medium heat.
- 2. Add onions, garlic, cumin, salt and pepper.
- 3. Add picante sauce.
- 4. Simmer for 10 min.
- 5. Serve with lettuce, tomato, onions, Monteray Jack Cheese and guacamole in taco shells.

Cooking Tip -

Save unused portions by quick chilling in a Randell Blast Chiller.







Category: Entree - Chicken Recipe: Chicken ala King

For Product: Steam Jacketed Kettle

Publish Date: 5/05

Yield: (50) 5 oz Servings

Margarine 1 lb Onions chopped 2 oz Celery cut fine 1 lb Flour 13 oz 1 gal Chicken stock Milk, hot 1 qt Diced Chicken 10 lbs Green Pepper, diced 5 oz **Pimentos** 5 oz Salt 1 1/2 tbsp

- 1. Melt Margarine in steam jacketed kettle.
- 2. Sauté onions and celery until tender but not brown.
- 3. Add flour and stir until smooth.
- 4. Add hot chicken stock and cook until smooth, stirring constantly.
- 5. Add hot milk and stir.
- 6. Add chicken, green peppers, pimentos and salt. Cook until tender.





Category: Entree - Chicken

Recipe: Chicken Tetrazinni

For Product: Steam Jacketed Kettle

Publish Date: 5/05

Yield: (50) 8 oz Servings

Spaghetti 2 lbs 8 oz Mushrooms, sliced 12 oz Green peppers, chopped 4 oz Butter 8 oz Flour 8 oz Chicken soup base 8 oz 1 3/4 gal Milk, hot Pimento, chopped 8 oz Black pepper 1/2 tsp Diced chicken, cooked 10 lbs Parmesan cheese (optional) 6 oz Sherry or white wine 1 cup

- 1. Cook spaghetti in steam jacketed kettle until al dente. Drain and remove spaghetti.
- 2. At medium heat, melt butter and sauté mushrooms and green pepper until tender. Add flour.
- Add hot milk and stir until thick.
- 4. Add pimiento, pepper and dices chicken and sherry. Combine well.
- 5. Add cooked spaghetti. Simmer.
- 6. Optional: Pour product into steam table pans. Sprinkle with Parmesan cheese. Bake in 375°F convection oven for 15 minutes.





50 Servings

as needed

Category: Entree - Chicken

Recipe: Jambalaya

For Product: Steam Jacketed Kettle

Publish Date: 5/05

Yield:

Serving Suggestion -

Serve with hot sauce, crusty bread and lots of napkins.

Chicken Breasts, cut in chunks	12 1/2 lbs
Salt	as needed
Pepper	as needed
Unsalted Butter	2 cups

Chopped Onions1 1/2 lbsDiced Green Peppers6 eachMinced Garlic Cloves6 eachFlour3/4 cups

Tomatoes, peeled and chopped 2 qts Chorizo 3 lbs

Chopped Scallions as needed

Thyme 4 tsp Black Pepper 4 tsp Hot Pepper Sauce 3 tsp Garlic powder 2 tsp Marjoram 2 tsp **Tomato Juice** 6 cups Water 4 cups **Uncooked Rice** 5 cups **Uncooked Shrimp** 3 1/2 lbs

1. Sauté chorizo and chicken in kettle cover high heat for 8 -10 minutes.

2. Add onions, green peppers and garlic and continue to sauté for an additional 3 minutes. Add butter as needed.

- 3. Add flour to ingredients, stir until lightly brown.
- 4. Add tomatoes and cook over moderate heat for 10 minutes.
- 5. Stir in spices, tomato juice, water and rice. Heat to boiling; simmer covered for 20 minutes.
- 6. Add raw shrimp; continue simmering covered for 5 minutes.
- 7. Sprinkle with parsley and scallions before serving.





Chopped Parsley



Category: Entree - Pork

Recipe: Sweet n Sour Pork

For Product: Steam Jacketed Kettle

Publish Date: 5/05

Yield: (4) 1/2 gal

Pork cubes, 1" 20 lbs Salt 2 1/4 oz Pepper 1 1/4 oz 1 lb 4 oz Butter Onions, sliced 1/2" thick 5 lbs Brown sugar 14 oz Cornstarch 4 oz Salt 2 tbsp Water 1 gal 1 3/4 qt Cider vinegar Pineapple juice (from canned chunks) 1 1/4 gal Soy sauce 1 1/4 cups

Green pepper, julienne cut 5 lbs

Pineapple chunks (1) #10 can

- 1. Melt butter in kettle set at medium heat.
- 2. Add onions and sauté until golden brown. Remove from kettle.
- 3. Turn kettle to high heat and add pork cubes, first amount of salt and pepper. Brown off meat.
- 4. Sift brown sugar, cornstarch, and second amount of salt together.
- 5, Reduce heat to Medium and add vinegar, pineapple juice, soy sauce and water.
- 6. Add cornstarch mixture and stir constantly until smooth, about 5 minutes.
- 7. Add sautéed onions, green peppers, and pineapple chunks.
- 8. Simmer for 15 30 minutes.

Water might need to be added to yield the proper amount.

Serving Suggestion -

Serve with rice cooked in a Groen Convection Steamer.







Category: Starch Recipe: Dirty Rice

For Product: Steam Jacketed Kettle

Publish Date: 5/05

Yield:	50 Servings
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All Purpose	3/4 cup
•	•
Shortening	3/4 cup
Green bell pepper, chopped	3 cups
Onions, chopped	6 cups
Celery, chopped	3 cups
Green onions, chopped	3 qts
Ground pork	3 lbs
Chicken livers, chopped	3 lbs
Ground beef	9 lbs
Chicken giblets, chopped	3 lbs
Tabasco Sauce	3 cups
Water	1 1/2 tsp
Rice (cooked)	3 qts
Salt	to taste

- 1. In the steam jacketed kettle, melt shortening. Add flour and stir constantly at medium heat until golden brown, lower heat.
- 2. Add green pepper, onions and celery to the roux. Cook until wilted in appearance.
- 3. Add ground pork and ground beef and brown.
- 4. Add Tabasco sauce, livers, giblets and thoroughly cook.
- 5. Add water as needed to keep mixture moist.
- 6. Add green onions and cook.
- 7. Add cooked rice and combine thoroughly.

Serving Suggestion -

Great with roasted chicken and combread.







Category: Starch

Recipe: Macaroni and Cheese For Product: Steam Jacketed Kettle

Publish Date: 5/05

Yield: (50) 1/2 cup servings

Elbow Macaroni (Pre cooked) 3 lbs Margarine 1 lb 2 oz

Chopped Onions 1 lb (2 1/2 cups)

Salt 1 tbsp Pepper 2 1/4 tsp

Flour 9 oz (2 1/4 cups)

Milk 1 gal Cheddar Cheese, grated 4 lbs 8 oz

- 1. Melt margarine in a steam jacketed kettle.
- 2. Add onions, salt and pepper. Cook until onions appear clear.
- 3. Blend in flour and stir constantly, until smooth.
- 4. Stir in milk.
- 5. Heat to boil, stirring constantly.
- 6. Reduce heat and add cheese. Allow cheese to melt.
- Add cooked noodles.

Cooking Tip -

Cook macaroni in a Groen Convection Steamer.







Category: Starch Recipe: Rice Pilaf

For Product: Steam Jacketed Kettle

Publish Date: 5/05

Yield:	(100) 4 oz Servings	(250) 6 oz Servings
Ground Beef	17 lbs	40 lbs
Onions, chopped	2 lbs	6 lbs
Celery, chopped	2 lbs	6 lbs
Water	2 1/2 qt	1 1/2 gal
Beef Stock	1 3/4 gal	5 1/4 gal
Rice, standard, unsoaked	3 lbs 5 oz	10 lbs
Garlic Powder	1 tsp	1 tbsp
Basil, Powdered	2 tsp	2 tbsp
Curry Powder	1 tsp	1 tbsp
Ginger, ground	1 tsp	1 tbsp
Pepper, Black	2 tsp	1 tbsp
Salt	4 oz	1/2 cup

- 1 Braise beef in kettle until brown. Do not drain fat.
- 2. Add chopped onions and celery and continue to braise for 15 minutes. Add water and stock and bring to boil.
- 5. Add all remaining ingredients. Bring to a rolling boil.
- 4. Continue boiling for 20 minutes. Cover with lid. Cut steam.
- 5. Let stand for 20 minutes.
- 6. Stir well and serve.





Category: Soup

Recipe: Crabmeat Bouillabaisse For Product: Steam Jacketed Kettle

Publish Date: 5/05

Yield: (25) 8 oz Servings

Salad Oil 1 1/2 cups **Chopped Onions** 3 cups Green Peppers, medium size cut into thin strips 4 each Potatoes, large size, pared and sliced "thick 4 each Salt 3 tbsp Garlic Cloves, minced 3 each Whole Bay Leaves 2 each **Tomato Paste** 2 cups Water 2 gal White Fish Filets, cut into 1 inch chunks 5 lbs Raw Shrimp, shelled and deviened 2 lbs Fresh Crabmeat 2 lbs **Chopped Parsley** as needed

- 1. Heat salad oil in steam jacketed kettle, add the onions and cook until transparent.
- 2. Add the green peppers and potatoes and cook several minutes. Add bay leaf, salt, garlic, tomato paste and water. Cover and simmer for 15 minutes.
- 3. Add the fish, shrimp and crabmeat and simmer 10 minutes longer.
- 4. Serve in deep soup bowls and garnish each serving with chopped parsley, accompanied by toasted French Bread.

Food Safety Tip -

Quick chill in a Randell Blast Chiller.







Category: Soup

Recipe: New England Clam Chowder

For Product: Steam Jacketed Kettle

Publish Date: 5/05

Yield: (50) 6 oz Servings

(2 1/2 gal)

Clams, minced 1 1/2 qt

Potatoes, peeled and diced 1/2 gal (3 lbs)

Butter or margarine 4 oz

Onions, chopped 1/2 cup (3 oz) Salt 1/8 cup (1 oz)

White pepper 1/2 tsp
Milk 1 1/4 gal
Half and Half (12% Cream) 1 1/4 gal

- 1. In a steam jacketed kettle, melt butter at medium heat.
- 2. Add onions and sauté until they are transparent.
- 3. Add potatoes and juice from clams. Reduce heat and simmer until potatoes are tender.
- 4. Add salt, pepper, clams, milk and half and half. Increase heat to a high simmer.





Category: Soup

Recipe: Cream of Broccoli Soup For Product: Steam Jacketed Kettle

Publish Date: 5/05

Yield: (25) 6 oz Servings

Margarine 1 lb Flour 1 1/2 cup Chicken Stock 3 qts Celery, chopped 2/3 cup Onions, chopped 1/2 cup Chopped Broccoli, frozen 2 lbs Egg Yolks 8 each Milk 2 cups

1. Melt butter in kettle.

Heavy Cream

- 2. Add onions and celery and cook for 2 minutes.
- 3. Blend in flour and cook for 5 minutes.
- 4. Add chicken stock and bring to boiling point. Reduce heat and simmer 25 minutes.

2 cups

- 5. Mix egg yolks with milk and slowly add to soup. Add broccoli.
- 6. Turn off heat. Add salt, pepper and cream.





Category: Soup

Recipe: Creamy French Onion Soup

For Product: Steam Jacketed Kettle

Publish Date: 5/05

Yield: (1 gal and 1 pint) (25) 6 oz Servings

Large Onions, finely sliced 5 lbs Butter 1lb Flour 2/3 cups Milk, heated to simmering 6 qts Salt 1 tsp 1 tbsp Pepper Egg Yolks 1 dozen Heavy Cream 3 cups

- 1. Melt butter. Add onions and sauté at highest temperature setting until slices are golden brown.
- 2. Sprinkle in the flour and cook, stirring for 8 10 minutes.
- 3. Add hot milk. Bring to boiling point while stirring constantly. Lower temperature and allow soup to simmer very gently for 15 minutes.
- 4. In a bowl, heat the egg yolks with the cream and one ladle of the hot soup.
- 5. Add egg and cream mixture to soup and turn heat off while stirring constantly.
- 6. This soup may be served with dried bread rounds or croutons.





Category: Soup

Recipe: French Onion Soup For Product: Steam Jacketed Kettle

Publish Date: 5/05

Yield: (50) 8 oz Servings

Onions, cut julienne 4 lbs
Butter 1 lb 8 oz
Flour 1 cup (4 oz)
Beef Base Stock 2 1/4 gal
Freshly Grated Parmesan Cheese 5 lbs
Salt 2 oz
Garlic, crushed 1 clove

- 1. Melt the butter in the kettle.
- 2. Add onions and sauté until they are lightly colored.
- 3. Stir in flour and continue to cook. This must be stirred constantly.
- 4. Add stock, cover the kettle and simmer for 20 minutes.
- 5. Season with salt and garlic and top each individual serving with 2 tablespoons of Parmesan cheese.





Category: Soup

Recipe: Town Hall Soup

For Product: Steam Jacketed Kettle

Publish Date: 5/05

Yield: 2 gal

Leeks (white part sliced very thin) 1 dozen Onions, medium sized (sliced thin) 5 each Chicken Stock 1 gal Milk 1 qt **Ground Thyme** 1 tsp Carrots, diced 1 cup Small Garden Peas 1 cup **Heavy Cream** 1 1/2 cup Salt to taste Pepper to taste Chives as desired

- 1. Melt butter in kettle. Sauté leeks and onions for about 5 minutes.
- 2. Add stock, milk and thyme and simmer for 10 minutes.
- 3. Add carrots, peas and heavy cream while stirring constantly. Turn heat off and allow to simmer for an additional 5 minutes.
- 4. Add salt, pepper, and sprinkle with chives before serving. May also be garnished with grated mozzarella cheese.

Serving Suggestion -

Serve with crusty bread.







Category: Soup

Recipe: Mulligatawny Soup For Product: Steam Jacketed Kettle

Publish Date: 5/05

Yield:	(70) 6 oz Servings	(350) 6 oz Servings
Chicken, 1/4" pieces, cooked	2 lbs 4 oz	11 lbs 4 oz
Onions, 1/4" pieces	10 oz	3 lbs 2 oz
Carrots, frozen diced	10 oz	3 lbs 2 oz
Celery, 4" cubes	9 oz	2 lbs 13 oz
Apples, raw, peeled, 1/2 cubes	2 lbs 8 oz	12 lbs 8 oz
Green Peppers, 1/4" pieces	3 oz	1 lb
Margarine	4 oz	1 lb 4 oz
Canned tomatoes, 1 inch pieces	1/2 gal	2 1/2 gal
Salt	2 oz	10 oz
Pepper	1/4 tsp	1 tbsp 1/4 tsp
Curry Powder	1 1/4 tsp	2 tbsp
Chicken Base	12 1/2 oz	4 lbs
Water (first amount)	1 qt	1 1/2 gal
Water (second amount)	2 cups	3/4 gal
Flour	12 oz	3 lbs 12 oz

- 1. In steam jacketed kettle, melt margarine.
- 2. Add onions, carrots, celery, apples and green pepper. Sauté for 10 minutes.
- 3. Add tomatoes, salt, pepper, curry powder, the first amount of water and the chicken base. Mix well.
- 4. In a separate container combine flour and the second amount of water. When well mixed, add to kettle stirring constantly.
- 5. Increase thermostat setting to about #7 to boil the contents of the kettle. When boiling point is reached, reduce setting to #4 and simmer for 45 minutes.
- 6. Add chicken pieces and continue to simmer for 10 minutes.

Prep Tip -

Chop all ingredients in advance. Toss apples in lemon juice to avoid browning. Store pre-chopped ingredients in a Randell Raised Rail Prep Table.





steam jacketed kettles

culinary collection

Category: Soup

Recipe: Vegetable Rice Soup with Beef

For Product: Steam Jacketed Kettle

Publish Date: 5/05

Yield: (50) 6 oz Servings

Carrots, raw (diced)
Celery, raw (diced)
Onion, raw (diced)
1 1/2 lbs
Onion, raw (diced)
1 lb
Peas, frozen
1 lb
Beans, frozen (cut)
1 lb
Tomatoes (diced)
1 qt

Chicken Base 1 heaping tsp
Beef Base 1 heaping tsp

Round Steak (diced fine)

White Rice (raw)

Cooking Oil

Water

1 3/4 gal

Worcestershire Sauce

Salt

Pepper

2 lbs

1 lb

2 tsp

to taste

to taste

to taste

to taste

- 1. Place oil in kettle.
- 2. Sauté beef until almost done.
- 3. Add vegetables and sauté very briefly.
- 1. Add water and bases. Bring to a boil and then add rice.
- When rice is cooked add remaining vegetables.
- 6. Bring to a boil. Adjust flavor with Worcestershire Sauce.
- 7. Add salt and pepper.
- 8. Cooking time is approximately 25 minutes.

Prep Tip -

Chop all ingredients in advance. Store pre-chopped ingredients in a Randell Raised Rail Prep Table.







Category: Soup

Recipe: Beef and Vegetable Soup For Product: Steam Jacketed Kettle

Publish Date: 5/05

Yield: (40) 6 oz Servings

(2 1/4 gal)

Water 1 1/2 gal **Beef Base** 6 1/2 oz Chicken Base 1 1/2 oz Carrots, raw, sliced 12 oz Celery, 1/2 pieces 8 oz Canned Tomatoes (with juice) 2 cups Onions, chopped 8 oz Potatoes, diced 1lb Green Cabbage, 1/2" pcs 1 head Beef, 1/2" pieces 1lb Frozen Green Beans 4 oz

- 1. Preheat kettle for 3 minutes.
- 2. Add beef and stir until brown. Remove Beef and any fat left in the kettle.
- 3. Place water in steam jacketed kettle.
- 4. Add beef and chicken base and stir until dissolved. Beat to boil. Reduce heat to a simmer.
- 5. Add carrots, celery, onions, tomatoes, juice, cabbage and potatoes. Simmer for 30 minutes.
- 6. Add cooked beef and green beans and allow to simmer 5 10 minutes.





Category: Sauce

Recipe: BBQ Sauce

For Product: Steam Jacketed Kettle

Publish Date: 5/05

Yield: 1 1/2 gal

Margarine 1lb

Onions, chopped fine 1 lb (2 2/3 to 3 cups)

Green Peppers, chopped fine 1 lb (4 cups)

Dry Mustard 1 oz Sugar 8 oz Vinegar 1 pt Catsup 2 qts

Tomato Puree (1) #10 can (3/4 gal)

Worcestershire Sauce 4 oz

Salt 3 tbsp (1 1/2 oz)

Pepper 1/4 tsp

- 1. Melt margarine in steam jacketed kettle.
- 2. Sauté onions and green peppers in margarine until tender, but not brown.
- 3. Add tomato puree. Bring to a boil while stirring. Reduce heat and simmer.
- 4. Add remaining ingredients and stir until all is dissolved.
- 5. Continue to simmer for 30 minutes.
- 6. Pour hot BBQ sauce over cooked spareribs, chicken or sliced beef.
- 7. Cover until service.





Category: Sauce

Recipe: Cheese Sauce

For Product: Steam Jacketed Kettle

Publish Date: 5/05

Yield: 2 gal

Butter 2 lbs Flour 1 lb **Dry Mustard** 2 tbsp Salt 1/4 cup Pepper, White 1 tsp Milk 1/2 gal **Shredded American Cheese** 4 lbs **Paprika** 2 tbsp Worcestershire Sauce 1/4 cup

- I. Melt the margarine in the kettle.
- 2. In a mixing bowl, combine all dry ingredients.
- 3. Slowly add to the melted butter and stir until thick.
- 4. While constantly stirring, add the milk and Worcestershire sauce to the mixture.
- 5. Add cheese and cook until the cheese has melted, stirring occasionally.





Category: Sauce

Recipe: Cheese Broccoli Baked Potato Topping

For Product: Steam Jacketed Kettle

Publish Date: 5/05

Yield:	24 Servings (1 1/2 qts)	128 Servings (2 gal)
Butter or margarine Flour White pepper	4 oz 2/3 cup 1/4 tsp	14 1/2 oz 3 cup 3 cups
Milk, reconstituted Cheese, processed, cubed Broccoli flowerettes	1 qt 2/3 cup 2 lb 6 oz 3 lb	1 1/4 gal 10 lbs 8 oz 16 lbs

Broccoli Preparation:

1. In a perforated 12" x 20" x 2 1/2" steam table pan, steam broccoli for 15 minutes in a Groen SmartSteam or Vortex Steamer.

Topping Preparation:

- 1. In a steam jacketed kettle, melt butter.
- 2. Blend in flour, salt and pepper.
- 3. Gradually add milk and heat to a simmer, stirring constantly.
- 4. Add cheese and stir until thickened.
- 5. Add broccoli.
- 6. Serve 1/4 cup over baked potato. One serving provides 2 oz meat/meat alternate and 3/4 cup vegetables.







Category: Sauce

Recipe: Fruit Glaze for Ham For Product: Steam Jacketed Kettle

Publish Date: 5/05

Yields: (for 50 - 5 oz servings of Ham) 3/4 qts

Jellied Cranberry Sauce 2 cups
Orange Marmalade 1 cup
Orange Juice 10 oz
Worcestershire Sauce 1 tbsp
Brown Sugar 1 tbsp
Salad Oil 4 tsp

- 1. In a steam jacketed kettle, melt down jellied cranberry sauce, orange marmalade and salad oil.
- 2. Add remaining ingredients and boil.
- 3. Coat Ham with glaze heat Ham to finish.





Category: Sauce

Recipe: Golden Mustard Sauce For Product: Steam Jacketed Kettle

Publish Date: 5/05

Yield: 3 qts

Water 2 1/2 qt Chicken Base 1/3 cup Butter or margarine 12 oz Onions, chopped 1 1/2 cups Flour 1 1/2 cups White powdered mustard 3/4 cup Mustard, prepared 1/2 cup Parsley flakes 2 tbsp Seasoning salt 1 tbsp Worcestershire Sauce 1 1/2 tsp

- 1. In a steam jacketed kettle, at high heat, bring water to a boil. Add base and boil. Remove.
- 2. In the kettle, melt butter at medium heat.
- 3. Add onions and sauté until they are transparent.
- 4. Gradually stir in flour to make a smooth roux. Cook at medium heat until slightly brown.
- 5. Gradually whish seasonings into chicken broth.
- 6. Gradually whisk broth/seasoning into mixture and continue to stir until mixture is smooth.
- 7. Serve over steamed vegetables.





Category: Sauce

Recipe: Hollandaise Sauce For Product: Steam Jacketed Kettle

Publish Date: 5/05

Yield: 1 qt

Egg Yolks 2 1/2 dozen
Lemon Juice 3/4 cup
Butter, melted 4 lbs
Salt 2 tsp
Red Pepper to taste

- 1. In kettle, add egg yolks and heat well.
- 2. Add lemon juice. Cook slowly on low heat. Do not allow mixture to boil.
- 3. Add melted butter a little at a time, stirring constantly with a wire whip.
- 4. Add salt and pepper.
- 5. Cook until thickened.

Cooking Tip
Retherm sauce in a covered pan using a Groen Convection Steamer.







Category: Sauce

Recipe: Maitre d' Hotel Sauce For Product: Steam Jacketed Kettle

Publish Date: 5/05

Yield: 3 qts

Consommé or Chicken Broth 46 oz (1 can)

Water 1 qt
Egg Yolks, well beaten 8
Butter 1/2 lb
Flour 3/4 cup
Lemon Juice 3/4 cup
Chopped Parsley, fresh 1/4 cup
Salt and Pepper to taste

- 1. Melt butter in kettle. Blend in flour.
- 2. Add lemon juice, parsley, consommé and water.
- 3. Continue to cook at a low boil for 15 minutes or until thickens slightly. Turn heat completely off.
- 4. Add four tablespoons of hot mixture (one at a time) to beaten eggs (yolks only) while constantly stirring.
- 5. Add egg mixture to sauce, bring to a boil, reduce heat and season to taste.





Category: Sauce

Recipe: Tomato Sauce

For Product: Steam Jacketed Kettle

Publish Date: 5/05

Yield: 1 gal

Margarine 20 oz (8 oz / 12 oz split)

Canned Diced Tomatoes (1) #10 can

Onion, diced 1 cup
Flour 1 lb
Salt to taste
Pepper to taste
Sugar 2 2/3 tbsp

- 1. At medium heat, melt first amount of margarine. Add onions and sauté. Remove.
- 2. Melt the second amount of margarine. Add flour and blend thoroughly.
- 3. Add tomatoes, plus juice and onions.
- 4. Season with salt, pepper and sugar.
- 5. Lower heat and simmer.

Serving Suggestion -

Serve with pasta cooked in a Groen Convection Steamer.







Category: Sauce

Recipe: White Sauce for Fish For Product: Steam Jacketed Kettle

Publish Date: 5/05

Yield: 2 gal

Light Fish stock1 1/2 galButter Roux1 1/2 lbsEgg Yolks4 eachHalf and Half1 pint

- 1. After steaming your choice of fish, carefully drain some stock off the fish into kettle to use as base stock for the sauce.
- 2. Add water and some fish stock to make 1 1/2 gal. Thicken with roux, adjust flavor.
- 3. Beat yolks and half and half, stir into finished sauce which should not be boiling at the time.
- 4. Serve over fish. Rice, pasta or sauté spinach accompany well.







Category: Dessert

Recipe: Cherry Creamy Cheesecake

For Product: Steam Jacketed Kettle

Publish Date: 5/05

Yield: (6) 9" pies (40 Servings)

Graham Cracker Pie Shells 6
Egg Yolk 12

Sugar 2 1/4 cups
Salt 3/4 tsp
Milk 1 cup
Unflavored Gelatin 4 tbsp
Cherry Flavored Gelatin 2 tbsp

Vanilla 2 tosp
Vanilla 4 1/2 tsp
Cream Cheese (4) 8 oz
Egg Whites 12 each
Sugar 1 1/2 cups
Whipped Cream 3 cups

- 1. Set kettle for medium heat. Add in to kettle egg yolks, first amount of sugar, salt and milk and blend well.
- 2. Heat for 10 minutes, stirring constantly.
- 3. Soak unflavored and flavored gelatins in water and add to the hot mixture. Stir until thoroughly dissolved, then turn kettle off.
- 4. Add vanilla to the mixture. Remove from kettle.
- 5. Add cream cheese to the kettle and soften (kettle will still be a little warm).
- 6. Gradually pour mixture into the cheese. Whip until thoroughly blended.
- 7. Whip egg whites to soft peaks.
- B. Add second amount of sugar to whites and mix.
- 9. Fold in egg whites to mixture.
- 10. Fold in whipped cream.
- 11. Pour into pie shells and refrigerate until firm (about 1 1/2 hours).

Serving Suggestion -

Top with sour cream and cherry pie filling.







Category: Dessert

Recipe: Creamy Rice Pudding For Product: Steam Jacketed Kettle

Publish Date: 5/05

Yield: 50 Servings

 Milk
 3 gal

 Long Grain Rice (Pre-cooked)
 4 lbs

 Sugar
 5 lbs

 Salt
 2 oz

 Raisins
 2 lbs

 Egg Yolks
 4 dozen

 Vanilla
 1/2 cup

- 1. Heat 2 gal of milk with rice, sugar and salt for approximately 15 minutes and add raisins.
- 2. Combine remaining milk and egg yolks.
- 3. Gradually add to heated mixture.
- 4. Add vanilla and cook until rice is tender.
- 5. Serve warm.





Category: Dessert

Recipe: Danish Apple Dessert For Product: Steam Jacketed Kettle

Publish Date: 5/05

Yield: One 12" x 20" x 2 1/2" Steam Table Pan

Semi-Sour Apples (peeled, cored and quartered)

Sugar

Water

Bread Crumbs

Butter

1 qt

Butter

1 lb

Whipped, Whipping Cream

Diced Almonds

10 lbs

3 lbs

3 cups

1 qt

1 lb

- 1. Add Apples, 2 lbs of sugar and 3 cups of water to kettle. Cook until tender and softened.
- 2. Remove from kettle and allow to cool.
- 3. Melt butter in kettle and add bread crumbs and remaining cup of sugar. Cook until dry crisp and brown.
- 4. Alternately layer apples, bread crumbs, almonds and whipping cream.





Category: Dessert

Recipe: Dessert Pears

For Product: Steam Jacketed Kettle

Publish Date: 5/05

Yield: 24 Servings

Pears, Fresh 24 each
Dry Red Wine or Burgundy 2 qts
Granulated Sugar 6 cups
2' Cinnamon Sticks 4

Lemon Juice 2 to 3 cups

- 1. Peel pears and core out the bottom of the pear leaving the stem in place. Dip pears in lemon juice to avoid browning.
- 2. In steam jacketed kettle, heat remaining ingredients, stirring constantly. Allow mixture to boil and thicken.
- Reduce heat and add pears.
- 4. Simmer uncovered, until pears are soft but not mushy (about 15 minutes).
- 5. Turn kettle off and cool pears in syrup until lukewarm.
- 6. Discard Cinnamon sticks and remove pears with slotted spoon.
- 7. Serve pears with a little syrup over them, either warm or chilled. Use mint sprigs as garnish.







Category: Dessert

Recipe: Fruit Caramel

For Product: Steam Jacketed Kettle

Publish Date: 5/05

Yield: 3 lbs

Chopped Pecans or Walnuts 1 cup **Chopped Pitted Dates** 8 oz Chopped Dried Figs or Raisins 1 cup Flaked Coconut 1/2 cup **Granulated Sugar** 3 cups Light corn Syrup 1 tbsp Butter 1/2 cup Vanilla 1 tsp **Chopped Dried Apricots** 1 cup

- 1. Combine nuts, fruits and coconut in a bowl; mix well.
- 2. Combine sugar, milk and corn syrup in a kettle.
- 3. Heat and stir over medium heat, about 5 or 6 on your dial. Heat until sugar is dissolved.
- 4. Increase your heat and gently boil until mixture is 234°F.
- 5. Remove from kettle and cool until mixture is 110°F.
- 6. Fold in nuts, fruit and coconut.
- 7. Melt butter in kettle.
- 8. Add your candy mixture and heat to 180°F, occasionally stirring (mixture should be thick but able to be poured).
- 9. Remove from kettle and form as desired.
- 10. Refrigerate until service.







Category: Dessert

Recipe: Grand Marnier Sauce For Product: Steam Jacketed Kettle

Publish Date: 5/05

Yield: 3 qts

Sugar5 lbsOrange Juice1 cupOrange Rind1/4 cupWater2 qtsCornstarch6 ozGrand Marnier1/2 cup

- 1 Caramelize 3 lbs of the sugar until golden. Add water and continue cooking until hardened sugar is dissolved.
- 2. Add grated orange rind, juice, salt and remaining sugar.
- 3. Thicken with cornstarch and water, add Grand Mariner.

Serving Suggestion -

Goes great with crepes or Kaiser Schmarren from a Eclipse Tilting Braising Pan.







Category: Dessert

Recipe: Peach Crepe Filling
For Product: Steam Jacketed Kettle

Publish Date: 5/05

Yield: 12 Crepes

Margarine 1/4 cups
Canned Peaches in Juice 1 lb
Orange Juice 1/2 cups
Crated Orange Peel 1 tsp
Sugar, granulated 1 tbsp
Brandy (optional) 1/4 cups

- 1. Melt margarine in pre-heated kettle.
- 2. Drain peaches, saving juice.
- 3. Combine peach juice and orange juice. Add to melted margarine.
- 4. Simmer for 5 minutes.
- 5. Add peaches, orange peel and sugar.
- 6. Add Brandy. Simmer for 5 minutes.
- 7. Remove from kettle and ladle 1 tbsp into center of each crepe. Roll crepe. Should be served warm.





Category: Dessert

Recipe: Sherried Custard Sauce For Product: Steam Jacketed Kettle

Publish Date: 5/05

Yields: (for 25 servings) 2 cups

Granulated Sugar

Beaten Egg Yolks

4 large

Salt

dash

Milk

1 1/2 cups

Cream Sherry

Vanilla

4 tbsp

4 large

2 tbsp

1 tsp

- 1. In a mixing bowl, combine yolks, sugar, salt and milk.
- 2. Add to steam jacketed kettle.
- 3. Cook over medium heat and stir until mixture coats the back of a spoon.
- 4. Remove from kettle and rapidly cool while stirring for 2 3 minutes.
- 5. Add sherry and vanilla.
- 6. Cover and chill.





Category: Dessert

Recipe: Swedish Apple Filling For Product: Steam Jacketed Kettle

Publish Date: 5/05

Yield: 30 Crepes

Apples, peeled, cored and gtered 12 ea Butter or margarine 8 tbsp Granulated sugar 1 1/3 cups Cornstarch 4 tbsp Zwieback, crushed 2 doz Cinnamon 2 tsp Brown sugar 4 tbsp Sour cream 1 cup Chopped nuts 1 cup

- 1. In a steam jacketed kettle set at medium heat, melt butter.
- 2. Stir in apples and sugar. Simmer for 10 minutes, stirring frequently.
- 3. Dissolve cornstarch in water and stir into apple mixture.
- 4. Continue to cook at low heat stirring constantly until thick.
- Remove from kettle.
- 6. In the center of a crepe, put 1 2 tbsp of mixture.
- 7. Sprinkle crushed zwieback and the cinnamon/brown sugar mixture.
- 8. Dot with sour cream or creme fraiche and nuts.



















proportion charts

Yield Proportion Chart

1 tbsp	3 tsp liquid	1/2 fl oz		
1/8 cup	2 tbsp liquid	1 fl oz		
1/4 cup	4 tbsp liquid	2 fl oz		
1/3 cup	5 tbsp + 1 tsp			
1/2 cup				
2/3 cup	10 tbsp + 2 tsp			
3/4 cup	3/4 cup 12 tbsp liquid			
1 cup	1 cup 16 tbsp liquid			
1 pt	2 cups liquid	16 fl oz		
1 qt	4 cups liquid	32 fl oz		
1/2 gal	8 cups liquid	64 fl oz		
1 gal	16 cups liquid	128 fl oz		
1 lb	16 oz			

Insert Your Own Proportion Chart

Servings Per Gallon Chart

Svgs/Gallon	1	2	3	4	5	6	7	8	9	10
0.5 oz	256	512	768	1024	1280	1536	1792	2048	2304	2560
1 oz	128	256	384	512	640	768	896	1024	1152	1280
2 oz	64	128	192	256	320	384	448	512	576	640
3 oz	42.6	85.2	127.8	170.4	213	255.6	298.2	340.8	383.4	426
4 oz	32	64	96	128	160	192	224	256	288	320
5 oz	25.6	51.2	76.8	102.4	128	153.6	179.2	204.8	230.4	256
6 oz	21.3	42.6	63.9	85.2	106.5	127.8	149.1	170.4	191.7	213
7 oz	18.3	36.6	54.9	73.2	91.5	109.8	128.1	146.4	164.7	183
8 oz	16	32	48	64	80	96	112	128	144	160

Gallons Needed to Serve Large Groups

	Svgs / Gallon	100	200	300	400	500	600	700	800	900	1000
0.5 oz	256	0.4	0.8	1.2	1.6	2.0	2.3	2.7	3.1	3.5	3.9
1 oz	128	0.8	1.6	2.3	3.1	3.9	4.7	5.5	6.3	7.0	7.8
2 oz	64	1.6	3.1	4.7	6.3	7.8	9.4	10.9	12.5	14.1	15.6
3 oz	42.6	2.3	4.7	7.0	9.4	11.7	14.1	16.4	18.8	21.1	23.5
4 oz	32	3.1	6.3	9.4	12.5	15.6	18.8	21.9	25.0	28.1	31.3
5 oz	25.6	3.9	7.8	11.7	15.6	19.5	23.4	27.3	31.3	35.2	39.1
6 oz	21.3	4.7	9.4	14.1	18.8	23.5	28.2	32.9	37.6	42.3	46.9
7 oz	18.3	5.5	10.9	16.4	21.9	27.3	32.8	38.3	43.7	49.2	54.6
8 oz	16	6.3	12.5	18.8	25.0	31.3	37.5	43.8	50.0	56.3	62.5



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Unified Brands is one of many individual operating companies of Dover Corporation, amulti-billiondollar, globalmanufacturer of industrial products. The product lines of Unified Brands-Groen, Randell, Avtec, A La Cart and CapKold-have leading industry positions in cooking equipment, cook-chill production systems, custom fabrication, foodservice refrigeration, ventilation and conveyor systems. Headquartered in Jackson, MS, Unified Brands operates manufacturing facilities in Weidman, MI and Jackson, MS.

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